

# Work Order ID 70479

Thursday, June 09, 2011 11:59:50 AM



Page 1

Item ID: D206-781-115KGY

Accept



Setup Start



Revision ID:

Stop



Item Name: Utility Trim w/o Rotor Brake, Litter Compatible-Grey

Start Date: 6/9/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 6/9/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

*[Signature]*

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D206-781-115KGY

*CAG 001*

*Sublog*

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

*[Signature]*

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

*Sublog*

*[Signature]*

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Page 2

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Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-781-115KGY								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

6/9/11

MF

11-06-09

# Picklist Print

Thursday, June 09, 2011 11:59:47 AM

Page 1

Work Order ID: 70479

Parent Item: D206-781-115KGY

Parent Item Name: Utility Trim w/o Rotor Brake, Litter Compatible-Grey

Start Date: 6/9/2011

Required Date: 6/9/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D206-781-141KGY *CHL 001* Manufactured No



Crew Cabin Overhead w/o Rotor Brake-Grey

Location Loc Qty Loc Code

FG049

2

51975

2

110

Each

2.0000

1

1

D206-781-151KGY *CHL 001* Manufactured No



Vertical Tunnel-Grey

Location Loc Qty Loc Code

FG049

2

54928

1

65770

1

110

Each

5.0000

1

1

D206-781-161KGY *CHL 001* Manufactured No



Rear Overhead-Grey

Location Loc Qty Loc Code

FG049

5

54140

4

54931

1

110

Each

3.0000

1

1

D206-781-173KGY *CHL 001* Manufactured No



Hat Bin, Litter Compatible-Grey

Location Loc Qty Loc Code

FG090

3

54137

3